OPTICAL FUNCTIONALIZATION OF CRYOLITE POLYCRYSTALS USING TRANSITION METAL/RARE EARTH IONS FOR THE APPLICATION OF LIGHTING AND BIOLOGICAL IMAGING

by

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ABSTRACT OF THESIS

Optical Functionalization of Cryolite polycrystals using Transition metal/Rare earth

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Cryolite (Na₃AlF₆) was assumed to be a promising luminescent host for nearinfrared photon emission with transition metal (TM)/rare earth (RE) ions as dopants. Micron cryolite samples were obtained through hydrothermal reaction, while nanocrystals were synthesized via solvothermal reaction. It is demonstrated that RE^{3+} ions having large radii cannot be doped into Na₃AlF₆ host lattice by replacing Al³⁺ sites that with smaller radius. TM ions(TM=Mn²⁺, Ni²⁺, Cr³⁺, Fe³⁺) are successfully doped into Na₃AlF₆ with substitution of Al³⁺ sites, while the Cr³⁺ doped Na₃AlF₆ exhibited broad efficient deep-red emission at ~720 nm. A systematic study of luminescence intensity versus Cr³⁺ concentration was explored to obtained the optimized cryolite phosphor. Energy decay dynamics was systematically analyzed on the basis of theoretical model and experimental data. Heat-treated micron phosphor and Na₃AlF₆:60mol%Cr³⁺@Na₃AlF₆ nanoparticles were proved to have efficient luminescence, which create big chance for advanced red/far-red light-emitting diodes (LEDs) and specific application like bioimaging in vivo.

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1. Introduction

Cryolite, a mineral belonging to the aluminum fluoride group, shows great commercial value due to their industrial importance in melting process for years.¹ However, there is less research to explore its possibility as luminescent host. Interestingly, cryolite has refractive index (*n*) of 1.3385, rather close to $n \sim 1.3325$ of water.² As light travels through biological tissues, the absorption tends to attenuate due to the light scattering caused by cellular components in vivo.³ Most tumors exhibit a wide array of refractive indices ranging from 1.33 to 1.48.⁴ It is possible to use cryolite as optical probes significantly reducing the light scattering losses. Moreover, cryolite as fluoride has low phonon energy approximately 500 cm⁻¹, which makes it be a promising efficient luminescent host especially for near-infrared photon emission if optical functionalization was achieved by doping rare earth (RE)/transition metal (TM) activator ions. Meanwhile, the high melting point ~ 1000°C of the cryolite crystals enable phosphor to feature good thermal stability as it works in an encapsulated lightemitting diodes (LEDs).⁵

Up to now, lots of nanomaterials such as quantum dots and single-walled carbon nanotubes have been proved dominantly for bioimaging application.^{6,7} On the other

hand, the most recent popular research reveals that, using 808 and 980 nm laser excitation, RE^{3+} singly doped and RE^{3+}/Yb^{3+} co-doped NaYF₄ nanocrystals (NCs) exhibit efficient visible up-conversion and/or near-infrared (NIR) down-conversion for molecular imaging and tissue imaging *in vivo*.⁸ Especially, the excitation and emission of NIR down-conversion system are both located in the first (~ 600-950 nm) and/or second (~ 1000-1700 nm) NIR biologically transparent window, which would enable deep penetration and high-resolution bioimaging in vivo by greatly reducing light scattering losses. Besides, the TM dopants like Cr³⁺ were proposed for its interesting luminescent properties. For instance, Cr^{3+} -doped YAG: Ce^{3+} phosphors yield very strong deep-red emission peak at 690 nm,⁹ and the AB₂O₄:Cr³⁺ (A=Zn, Mg, B=Ga, Al) spinel was proved as new biomarkers due to its persistent luminescence.¹⁰ Therefore, exploration of optical functionalization of cryolite host is meaningful and necessary to create some big opportunities for advanced red/deep red light-emitting diodes (LEDs) and ideal probes for molecular imaging and tissue imaging in vivo.

A facile synthesis method of cryolite micron-/nano-crystals should be explored systematically. Mike *et al.* successfully developed an alkoxied sol-gel route for the

complex fluorides of MAIF₄ (M=K, Cs), M₃AlF₆ (M=Li, Na, K) and Na₅Al₃F₁₄ (chiolite).¹¹ However, the reaction obtaining pure phase cryolite went through high temperature at ~549°C with environmentally unfriendly decomposition. So much energy is required for the synthesis. Also Adachi et al. prepared a series of fluoride phosphors, A₂MF₆:Mn⁴⁺ (A=K, Na, or NH₄; M=Si, Ce, Zr, Sn, or Ti) and BSiF₆:Mn⁴⁺ (B=Ba, Zn) by using a lot of HF solution through a wet chemical etching way, which is dangerous for practical operation.¹²⁻¹⁷ Hydrothermal reaction has been extensively used to fabricate all kind of inorganic materials with advantages of moderate reaction temperature, controllable reaction process, easy manipulation, more pure products, etc.¹⁸⁻²¹ Here we achieved a facile hydrothermal reaction at $\leq 240^{\circ}$ C using different solid fluorine sources to produce large-scale cryolite micron phosphors cheaply. On the other hand, based on the typical thermal decomposition techniques to prepare $NaYF_4:RE^{3+}$, Yb^{3+} nanocrystals in our lab, we further developed a simple solvothermal decomposition method at moderate temperature using as-prepared trifluoroacetate precursors to synthesize Na₃AlF₆, Na₃AlF₆:Cr³⁺ and Na₃AlF₆:Cr³⁺@Na₃AlF₆ NCs in oleylamine solvents.

In this work, we systematically explored the optical functionalization of Na₃AlF₆ host by employing RE^{3+} (RE= Er, Eu, Pr) and TM (TM = Cr³⁺, Ni²⁺, Mn²⁺, Fe³⁺) ions to replace the Al^{3+} sites, respectively. It is proved that substitution of Al^{3+} site by RE^{3+} ions cannot be doped in Na₃AlF₆ host lattice even at a little bit around 0.1 mol% RE³⁺, due to large radii mismatch between RE^{3+} (r ~ 1.10 Å, coordination number (CN) = 6) and Al^{3+} (r = 0.535 Å, CN = 6).²² As expected, TM ions are successfully doped into Na₃AlF₆ lattice by replacing Al^{3+} sites because of their similar chemical properties and similar ionic radii. Meanwhile, within the monoclinic "mixed-cation fluoride perovskite" structure of Na₃MF₆ (M= Al, Cr) cryolite crystals, the corner-sharing octahedral network comprises alternating $[AIF_6]^{3-}$ and $[NaF_6]^{5-}$ octahedra with Na⁺ ions in interstitial sites (Figure 1).²³ The low symmetry of the $[AIF_6]^{3-}$ octahedral site in this structure that would be beneficial for the spin-allowed transitions of Cr³⁺.²⁴ Optical diffuse reflectance spectra, steady luminescence were measured for optical functionalization of Cr^{3+} doped cryolite phosphor. Energy decay dynamics was systematically analyzed on the basis of theoretical model and experimental data. Meanwhile, heat-treated Na₃AlF₆: Cr^{3+} phosphor, Na₃AlF₆:60mol% Cr^{3+} nanocrystals,

and $Na_3AlF_6:60mol\%Cr^{3+}@Na_3AlF_6$ (core@shell) were proved to have efficient

luminescence properties.

2. Experimental Methods

Two different kind of synthesize methods were explored to obtain cryolite particles, the first one is hydrothermal reaction for micron crystals, another is solvothermal decomposition for nanocrystals. Both RE^{3+} and TM ions were treated as dopants for cyolite host through hydrothermal reaction. Meanwhile, post-heat treatment was applied on Na₃AlF₆:Cr³⁺ phosphor obtained via hydrothermal reaction. Furthermore, optimized Na₃AlF₆:60mol% Cr³⁺ phosphor and Na₃AlF₆:60mol% Cr³⁺@Na₃AlF₆ (core@shell) were synthesized via solvothermal decomposition for optimal functionalization.

2.1. Chemicals

All the reagents are commercially available. Sodium fluoride (NaF, 99%, Alfa Aesar, Haverhill, MA), Ammonium fluoride (NH₄F, \geq 98%, Sigma-Aldrich, St. Louis, MO), Chromium (III) nitrate nonahydrate (Cr(NO₃)₃.9H₂O, 99%, Sigma-Aldrich, St. Louis, MO), Chromium (III) Chloride (CrCl₃, 99.99%, Sigma-Aldrich, St. Louis, MO), Aluminum nitrate nonahydrate (Al(NO₃)₃.9H₂O, \geq 98%, Sigma-Aldrich, St. Louis, MO), Hydrogen fluoride (HF, assay \geq 48%, Sigma-Aldrich, St. Louis, MO), Erbium nitrate pentahydrate (Er(NO₃)₃.5H₂O, 99.9%, Sigma-Aldrich, St. Louis, MO), Praseodymium (III) nitrate hexahydrate (Pr(NO₃)₃.6H₂O, 99.9%, Sigma-Aldrich, St. Louis, MO), Europium nitrate pentahydrate (Eu(NO₃)₃.5H₂O, 99.9%, Sigma-Aldrich, St. Louis, MO), Oleylamine (\geq 98%, Sigma-Aldrich, St. Louis, MO), Trifluoroacetic acid (CF₃COOH (TFA), 99%; Alfa Aesa, Haverhill, MA), Sodium trifluoroacetate (Na(CF₃COO) (NaTFA), 98%, Sigma-Aldrich, St. Louis, MO), Aluminum carbonate (Al₂(CO₃)₃, basic, Sigma-Aldrich, St. Louis, MO), Absolute Ethanol (200 proof). All the water solvent used in the experiments is deionized (DI) water (18.2MΩ).

2.2. Hydrothermal synthesis

A series of cryolite samples were synthesized via facile hydrothermal reactions. First, we dissolved all the fluoride source chemicals NH₄F/HF and NaF into DI water (~ 40 ml) and keep stirring with magnetic bar in a glass beaker. Meanwhile, the metal nitrate solutions were prepared by dissolving M(NO₃)₃ (M= Al, Er, Eu, Pr, Cr) chemicals into DI water (~ 30 ml). After vigorous stirring to ensure dissolution, the stock fluoride solution was slowly added into the M(NO₃)₃ solution to gradually produce white precipitations, and then kept stirring for 30 minutes. During stirring, 10 ml absolute ethanol was added additionally (Figure 2(a)). Then the resultant white suspension was transferred into a 125 ml Teflon-lined stainless steel autoclave (Parr Instrument Company, Moline, IL, (Figure 2(b)), filled up to 70% of its capacity. The tightly sealed steel autoclave was held in an oven and maintained at 240 °C for 15h. After being slowly cooled down to room temperature, the filtrated precipitate was centrifuged (Avanti J-26 XP centrifuge, Beckman Coulter, Brea, CA) several times with DI water (3500 rpm, 10 min) to remove any possible ionic remnant, and finally dried at 80 °C for 24 h in ambient atmosphere.

For the preliminary exploration of cryolite synthesis, the molar ratio of Na⁺/Al³⁺ in the starting materials was manipulated from 5:3 to 9:3. Another tunable factor for the reaction is the fluoride sources: NH₄F and HF, which means either NH₄F or HF was used to provide enough F⁻ during synthesis. Following exploration of cryolite host, the RE³⁺ (RE= Er, Eu, Pr) and TM (TM = Cr, Mn, Fe, Ni) ions were doped into cryolite using NH₄F as fluoride source with excess NaF relative to the Na⁺/Al³⁺ molar ratio ~15:3.

2.3. Solvothermal synthesis

For the solvothermal reaction of Na_3AlF_6 and Na_3AlF_6 : Cr^{3+} nanocrystals, Aluminate Trifluoroacate (Al(TFA)₃) and Chromium Trifluoroacate (Cr(TFA)₃) precursors were first prepared by the following steps: Al₂(CO₃)₃/CrCl₃ powder was dissolved in excess TFA solution to basically trigger Al(TFA)₃/Cr(TFA)₃ reaction. To help dissolution, the suspension was sonicated for about 1 hour in a 25 ml glass vial, and dried on hot plate (PC-420D Stirring Hot Plate, Corning Life Science, Edison, NJ) at 75 $^{\circ}$ C until all the liquid evaporated. Every batch of solvothermal synthesis we aim to get 2.5 mmol Na₃AlF₆ or Na₃AlF₆: Cr^{3+} nanocrystals products. The process is: 1) weigh 2.5 mmol Al(TFA)₃ powder (note: if to synthesize Na₃AlF₆: Cr^{3+} , total amount of Al(TFA)₃ and Cr(TFA)₃ is 2.5 mmol) and 12.5 mmol Na(CF₃COO) powder (5 times of M(TFA)₃ mole), and store the chemicals in a 25 ml glass vial; 2) add 5 ml TFA solution in the glass vial to dissolve and mix with sonication and to purify the precursors by evaporation at about 80°C on a hot plate; 3) add 15 ml oleylamine to the glass vial, keep it on the hot plate at 80°C for several hours, then vortex the system for 10 minutes and then keep the glass vial at 80°C. Repeat the third step for several times till all the precursors were well dispersed in oleylamine (clear deep yellow); 4) the stock precursor solution was transferred to a larger glass bottle (100 ml) with stir bar and additional 45 ml oleylamine, which was then placed on the hotplate stirring for about 24 h to ensure homogeneous dilution.

For each batch synthesis, 20 ml precursor solution was taken out to a three-neck flask with a thermocouple inserted into solution to detect the real reaction temperature (see all set-up in Figure 3). Following argon purging, the solution was heated to 125°C and kept for 1 hour with vigorous magnetic stirring (about 320 rpm) to remove water and oxygen completely. Then the temperature was increased to 240°C and maintained at the given temperature for another 1 hour with slow argon purging (about one bubble per second) to finish reaction (note: for cryolite host nanocrystals exploration, other two samples were synthesized at 280°C and 320°C, respectively). After temperature cools down to about 50°C, the absolute ethanol was added into the three-necked flask to extract products, and then we transferred the mixed solution to a 50 ml centrifuge tube and centrifuged it at 8000 rpm for 10 minutes to collect samples. All of collected products were re-dispersed in absolute ethanol and centrifuged for at least 3 times.

Finally, the cleanly washed sample was dispersed in DI water and then freeze-dried to get the nanocrystals powder for all kinds of characterization.

For the further exploration for core@shell samples, after finishing the 300°C core reaction for 1 hour, the reaction solution was cooled down to 125°C. Then 5 ml additional Na₃AlF₆ shell precursor was slowly purged into the solution in 10 min (0.5ml/min), and the solution was kept at 125°C for another half hour. Last, the temperature of the solution was increased to 300°C for one more hour still with slow argon purging. The following washing steps are same as before.

2.4. Post-heat treatment on hydrothermal Na₃AlF₆:Cr³⁺ phosphors

Furthermore, the as-obtained Na₃AlF₆:Cr³⁺ phosphor was pressed into a quarter inch diameter pellet using a hydraulic press and then placed in a quartz ampoule which was sealed under vacuum for post-heat treatment without considering the pressure. The ampoule was inserted into a furnace and heated from room temperature to 700 °C (270 °C /h), dwelled at 700 °C for 36 h and cooled to room temperature over 2.5 h. After heating, the ampoule was opened in air and the pellet was removed. The pellet was ground in an agate mortar and pestled for several minutes to produce powder. The powder was stored with a desiccant after grinding.

2.5. Becke line measurement

First, we placed a small drop of the standard index oil on a glass slide. Meanwhile, we inserted the tip of the needle into the powder sample. Then the powder was transferred to the drop of oil on the slide, and a cover slip was placed over the prepared sample. With the assist of an optical microscope, we observed the Becke Line and its movement as the level of focus moved up and down. The bright Becke Line will move into the sample with higher index as the distance between the sample and microscope objective is increased.²⁵ We repeated the procedure with several standard oil to estimate the index regions of samples.

2.6. Characterization

Phase identification of all the as-obtained phosphor samples were performed on a Siemens D500 X-ray powder diffractometer (XRD, Bruker AXS Inc., Madison, WI) using Cu Ka (λ = 1.5406Å) radiation at 40 kV and 40 mA. XRD patterns were collected with a resolution of 0.018°/step and 2s/step in a 2 θ range of 10°-60°. All the Powder Diffraction File (PDF) can be obtained from software PDF-2

2018(http://www.icdd.com/products/pdf2.htm), the mentioned standard cards are Na₃AlF₆ (PDF # 25-0772), (NH₄)₂NaAlF₆ (PDF # 97-24-9157), Na₅Al₃F₁₄ (PDF # 30-1144), α-NaErF₄ (PDF # 01-077-2041), β-NaErF₄(PDF # 00-027-0689), β-NaEuF₄ (PDF # 49-1897), PrF₃ (PDF # 06-0325) and Na₃CrF₆ (PDF # 27-0675). Optical diffuse reflectance spectra (300-1000 nm) of the particles were measured with a Shimadzu UV-3600 spectrophotometer (DRS, Shimadzu Scientific Inst., Somerset, NJ) using BaSO₄ as standard powder. Scanning electron microscopy (SEM) images of the respective powder samples were taken by means of the Carl Zeiss Σ igma field emission SEM (Carl Zeiss, Carl Zeiss SMT Inc., Peabody, MA) using the secondary electron detector and operating at an accelerating voltage of 5.0 kV with a working distance of 8.8 mm. Energy-dispersive X-ray (EDX) spectroscopy area scans of the Na₃AlF₆:x%Cr³⁺ powder samples were further performed to determine the elemental composition using an accelerated voltage of 15 kV and a reduced working distance of 8.5 mm for an aperture of 60 µm. The size and morphology of the synthesized nanocrystals were characterized by transmission electron microscopy (TEM) (JEOL2010F Tokyo, Japan) operated at 200 keV. Average particle sizes were estimated from the TEM images by

measuring and analyzing ~200 particles manually. Steady photoluminescence and excitation spectra were determined via single photon counting technique on a FSP920 spectrometer (Edinburgh Instruments, Livingston, UK) equipped with 450 W xenon lamp, TMS300 monochromators, and thermo-electronic cooled Hamamatsu R928P photomultiplier tube (PMT) detector. Time-resolved spectra were measured by timecorrelated single photon counting technique on the FSP920 system with pulsed excitation sources of a microsecond µF900 Xe lamp. To eliminate signal noise from excitation sources, long-pass filters of 400, 490, and 695 nm (Thorlabs Inc., Newton, NJ) were appropriately applied in the front of detectors. Fluorescence quantum yield of phosphors was measured on a C9220-03 system (Hamamatsu, Bridgewater, NJ) with a 150 W xenon monchromatic lamp and an integrating sphere. All the XRD results and luminescence spectra were plotted through Origin2018, as well as the decay curve fitting analysis.

3. Results and discussion

3.1. Phase identification

3.1.1. Hydrothermal Crystallization

The precursor molar ratio of Na⁺/Al³⁺ was varied from 5:3 to 9:3 for the hydrothermal reactions with a NH₄F fluorine source at 240°C for 15 h. The phase of as-obtained products was examined with XRD, as shown in Figure 4. A portion of diffraction peak well indexed as (NH₄)₂NaAlF₆, and while the remained corresponded to cryolite. At a Na⁺/Al³⁺ molar ratio of ~ 5:3, (NH₄)₂NaAlF₆ was the dominate phase. When the Na⁺/Al³⁺ molar ratio was increased to 9:3, the Na₃AlF₆ phase became dominant. At Na⁺/Al³⁺ molar ratios greater than 9:3, phase-pure cryolite was obtained similar results.

Using similar reaction candidate HF as fluorine source and varying the Na⁺/Al³⁺ ratio from 5:3 to 9:3, all the measured XRD traces carefully indexed as cryolite and/or chiolite in Figure 5. At smaller Na⁺/Al³⁺ ratios ~ 5:3 and ~ 6:3, we only got chiolite phase, but once the Na⁺/Al³⁺ ratio exceeded 6:3, a Na₃AlF₆ appeared and converted to single phase at a Na⁺/Al³⁺ ratio of ~ 9:3.

3.1.2. Solvothermal Crystallization

Cryolite was also synthesized by solvothermal decomposition at 240, 280 and 320°C. As comparatively shown in Figure 6, all the measured profiles of as-obtained cryolite nanocrystals were all in good agreement with the typical patterns of cryolite standard. These results reveal that phase-pure cryolite powders were successfully fabricated at low-temperature solvothermal reaction, like 240°C. The broadened XRD peaks shown in Figure 6 indicate that the cryolite particles were either smaller in crystalline size or had less crystallinity that powders prepared using NH4F.

3.1.3. Rare Earth doping

As comparatively shown in Figure 7, all the Na-Al-F composites can be well indexed into cryolite. For lower Er^{3+} -doping concentration ≤ 0.1 mol%, no impure phase can be obviously found, but once Er^{3+} concentration beyond 0.1 mol%, a secondary phase of α -NaErF₄ emerged clearly. By increasing Er^{3+} concentration, additional β -NaErF₄ phase presented at 0.5 mol% Er^{3+} (Figure 7). At 10 mol% Er^{3+} , both α -NaErF₄ and β -NaErF₄ dominated over the phases in the products. Similarly, two unknown peaks around 30° emerged as 0.1 mol% Eu^{3+} was doped into cryolite (Figure 7), with increasing Eu^{3+} concentration, a secondary phase indexed as β -NaEuF₄ was detected, which became dominant at 10mol% Eu³⁺. Moreover, in the case of Pr³⁺-doping, PrF₃ impurities were detected at concentrations as low as 0.1mol%. With increasing Pr³⁺ concentration to 10mol%, PrF₃ was a dominant phase (Figure 7). These results indicated that RE³⁺ ions with larger ionic radii (coordination number (CN) = 6; Er³⁺ (r ~ 0.89 Å), Eu³⁺ (r ~ 0.947 Å), Pr³⁺ (r ~ 0.99 Å)) cannot substitute for Al³⁺ in a Na₃AlF₆ host, because Al³⁺ has a much smaller ionic radius (CN = 6; Al³⁺ (r = 0.535 Å)).²² This also showed that cryolite is not a good candidate for RE-based optical materials.

To further reveal the RE^{3+} -undoped issue in cryolite host, we employed SEM to image the as-synthesized powders. Figure 8 shows the morphologies of Na₃AlF₆ doped with 1mol% Er^{3+} (a) and 10mol% Er^{3+} (b), that doped with 1mol% Pr^{3+} (c) and with 10mol% Pr^{3+} (d), and that doped with 1mol% Eu^{3+} (e) and 10mol% Eu^{3+} (f), respectively. We can see the stone-like cryolite powder with dominant distribution from 0.2 µm to several micrometers. However, we can clearly find the secondary products on the surface of cryolite particles even in the case of lower 1mol% RE^{3+} doping, such as the rod-like particles in Figures 8(a) and 8(c), and the plate-like particles in Figure 8(b). These phenomena are in good agreement with the results of XRD in Figure 7, where the secondary phases of β -/ α -NaErF₄, β -NaEuF₄ and PrF₃ were clearly detected at attempt to dope 1mol% Er³⁺, 1mol% Eu³⁺, and 1mol% Pr³⁺ into cryolite host, respectively. Besides, the morphorlogies of secondary phases imaged in Figure 8 are really similar to that of REF₃ and/or NaREF₄ reported in some literatures using hydrothermal reaction.^{26,27,28} As 10mol% RE³⁺ doped cryolite, we can see much more secondary phase partices mixed together with cryolite particles (Figures 8(b), 8(d) and 8(f)). These phenomena further validated that the RE³⁺ ions with larger radii cannot substitute the Al³⁺ sites in Na₃AlF₆ host lattice at all.

3.1.4. Transition metal doping

While RE ions are large, there are many transition metals (TM = Ni²⁺ (r ~ 0.55 Å), Mn²⁺(r ~ 0.67 Å), Fe³⁺(r ~ 0.55 Å), Cr³⁺(r ~ 0.615 Å), CN=6) have similar ionic radius to Al^{3+, 22} Furthermore, in some hosts TM ions can act as activators to generate visibleto-NIR emission. For example, Al₂O₃: Cr³⁺ laser was indicated to produce coherent deep-red light at 694.3nm.²⁹ Figure 9(a) shows work done with TM ions doping at concentration 2mol%. By fast scan using photospectrometer, we cannot detect any emission from the Mn²⁺, Ni²⁺, and Fe³⁺ doped cryolite samples. Thus Cr³⁺ activated cryolite became the only candidate. Figure 9(b) shows that continuously increasing the Cr^{3+} concentration from 0.01 to 1 can be done without any formation of secondary phase. No other diffraction peaks for Al- and Cr-containing impurity phases were detected in any sample. These results indicated that the solid solutions, Na₃Al_{1-x}Cr_xF₆, formed.

Crystalline Na₃AlF₆ and Na₃CrF₆ both have monoclinic structure with same space group of P21/n and space group number of 14 (Na₃AlF₆: a =7.769 Å, b = 5.593 Å, c = 5.404 Å and $\alpha = \gamma = 90^{\circ}$, $\beta = 90.18^{\circ}$; Na₃CrF₆: a = 5.460 Å, b = 5.680 Å, c = 7.880 Å and $\alpha = \beta = \gamma = 90^{\circ}$). Besides, the effective ionic radius of Al³⁺ (r = 0.535 Å, CN = 6) is considerably close to that of Cr^{3+} (r = 0.615 Å, CN = 6),²² as well as no charge compensation needed during substitution. Hence Na₃AlF₆ is a perfect host to continuously vary Cr³⁺ concentration from a regime where it acts as a dopant to a regime where it likely serves as a constituent. As a direct proof of the solid solution, increasing substitution of Al^{3+} (smaller radius) by Cr^{3+} (larger radius) from 1% to 100%, the XRD peaks like (011) profile of the as-prepared phosphors smoothly shifted toward smaller angle relative to the peaks of pure Na₃AlF₆ and finally matched well with that of pure Na₃CrF₆ (Figure 9(b), Appendix). This phenomenon is consistent with the Vegard's rule,³⁰ and reveals the successful incorporation of Cr^{3+} ions into Na₃AlF₆.

The SEM images provided much more direct information about the size and shape of the as-synthesized Cr^{3+} doped cryolite, as well as the effects of post-heat treatment on the size and shape. Figure 10(a) shows the typical SEM image of Na₃AlF₆:60mol%Cr³⁺ synthesized via hydrothermal reaction. The image illustrated the cryolite aggregates basical shape, small polyhedral cryolite with smooth surface tended to grow on the surface of larger one, and the diameter of the crystals was determined between ~250 nm and ~1.25 µm, respectively. To explore elemental composition as well as its distribution of Na₃AlF₆:Cr³⁺, EDX mapping analysis was done for the samples of Na₃AlF₆:60mol%Cr³⁺ in Figure 10(b). The EDX elemental composition was determined by comparing relative peak intensities together with the corresponding sensitivity factors of each element and assuming their total intensities to be 100%. All the elements of Na, Al, F and Cr were detected. EDX results revealed that the phosphors have 26.8 wt.% Na, 50.2 wt.% F, 4.9 wt.% Al, and 18.0 wt% Cr. Accordingly, the mole percentage of Cr and Al was further calculated to be about 66mol% and 34mol%, which is very close to the stoichiometric composition of $60 \text{mol}\% \text{Cr}^{3+}$ and $40 \text{mol}\% \text{Al}^{3+}$ in the prepared sample. Although the EDX results cannot accurately quantify the molar ratio of Cr^{3+} and Al^{3+} in Na₃AlF₆, they still suggest that the Cr^{3+} -doped Na₃AlF₆ was successfully synthesized by a facile hydrothermal reaction.

As we know, TEM is a crucial tool to investigate nanoparticles. Figure 11(a-b) exhibits the (a) bright-field and (b) dark-field TEM images of Na₃AlF₆:60mol%Cr³⁺ synthesized via solvothermal reaction. It can be seen that the monodisperse olivary Na₃AlF₆:60mol%Cr³⁺ nanocrystals well distributed on the TEM grid, and particle size with length ~18 nm and width ~8 nm can be estimated in general. To get more information about the crystals, SAED was operated to distinguish the phase. As shown in Figure 11(c), the SAED patterns convinced the polycrystalline characterization of as-obtained Na₃AlF₆:60mol%Cr³⁺ nanocrystals, and were further well indexed into diffraction profiles of Na₃AlF₆ standard, such as (011), (-211), (012), (022) and (-103).

3.2. Refractive index value determined by Becke line measurement

As we mentioned above, the refractive index values of cryolite (~ 1.3385) and chiolite (~ 1.349) is rather attractive because of its matching with refractive index of water (~ 1.3325) and part ranging over the index array of tumor/issues (1.33-1.48).⁴ As shown in the inset of Figure 6, the suspension of cryolite with smaller radius in DI water does make more transparent system due to the similar refractive index to water. So it is really interesting to enable the solid solution with tunable refractive index to meet with some specific requirement, like bioimaging with very small light scattering loss. This kind of solid solution can be used as luminescent host, and also can be utilized as inert shell materials that are coated on luminescent core nanoparticles. So we observed the Becke line and its movement as the level of focus to confirm the interval of samples cryolite/chiolite and cryolite/(NH₄)₂NaAlF₆.

The measured refractive index ranges of solid solutions are shown in Table 1. We can see that the different ratio of chiolite to cryolite (0 to 1) in the solid solution can tunes the refractive index basically from the index value of pure cryolite (1.330~1.335) to that of chiolite (1.340~1.345). Besides, it is of great interest that the different composition of cryolite/(NH₄)₂NaAlF₆ can induce a higher refractive index to

1.380~1.385, which significantly extend the tunable region of 'cryolite'-based solid solution system for some possible applications. It is noted that we try our best to make the obtained value adequate enough. In practice, if we would like to get more accurate value, the liquid oil needs special mixing to achieve the best possible match and the refractive index of liquid mixture requires measurement using a refractometer.

3.3. Optical diffuse reflectance spectrum

To further confirm the successful incorporation of Cr³⁺ into Na₃AlF₆ host lattice, optical diffuse reflectance spectrum was recorded. As shown in Figure 12(a), typical absorption bands at about 425 nm and 620 nm can be detected, because of electronic transitions from ${}^{4}A_{2}$ ground state to ${}^{4}T_{1}(4F)$ and ${}^{4}T_{2}(4F)$ intermediate states of Cr^{3+} , respectively. These transitions belong to inter-configuration spin-allowed processes that are considerably efficient here upon the light absorption in blue and red regions.³⁰⁻ ³³ It is reasonable that the as-obtained Na₃AlF₆:Cr³⁺ products exhibit green color in naked eye (Figure 12(c)). Meanwhile, the as-obtained $Na_3AlF_6:Cr^{3+}$ suspension after hydrothermal reaction has homogenously green color (Figure 12(b)), and after complete washing with DI water, the dry powders still feature homogenously green color. These observations suggested that our obtained products are real Na₃Al_{1-x}Cr_xF₆ $(0 < x \le 1)$ solid solutions. Besides, it is of great interest that the Na₃AlF₆:Cr³⁺ suspension in DI water looks transparent, which is attributed to a nearly complete match between the refractive index ~ 1.3325 of DI water and that ~ 1.3385 of Na₃AlF₆ cryolite crystal at room temperature.²

3.4. Photoluminescence properties

Since RE^{3+} ions are insoluble into cryolite, photoluminescence work only focus on TM doped cryolite. With the exploration of steady luminescence using photospectrometer, we cannot detect any emission from the Mn^{2+} , Ni^{2+} , and Fe^{3+} doped cryolite samples. Thus Cr^{3+} doped cryolite was the only material measured with luminescence spectroscopy.

Figure 13 shows the photon-excitation and emission spectra of Na₃AlF₆:Cr³⁺ phosphors. By monitoring emission at 720 nm, an excitation spectrum of Na₃AlF₆:Cr³⁺ phosphors were obtained, as shown in Figure 13(a). The spectra were comprised of two broad excitation bands centered at 420 and 620 nm in visible region. These two excitation peaks are typically attributed to the d-d inner transitions of Cr^{3+} from the ${}^{4}A_{2}$ ground state to the intermediate states of ${}^{4}T_{1}(4F)$ and ${}^{4}T_{2}(4F)$, 33,34,35 respectively. A UV excitation band ~ 282 nm was also detected which is due to the transition from ${}^{4}A_{2}$ to ${}^{4}T_{1}(4P)$. By increasing the Cr³⁺ concentration in Na₃AlF₆, the excitation bands did not exhibit any noticeable shift. Photoluminescence spectra in Figure 13(b) all show one single broad peak at about 720 nm when excited with 420 or 580 nm light, owing to the spin-allowed transition of ${}^{4}T_{2}(4F) \rightarrow {}^{4}A_{2}$ in the case of Cr^{3+} ions located in low crystal field.³¹ This emission band is very broad and spans from 640 to 850 nm with a full width at half maximum of about 95 nm. This peak overlaps well with the action spectra recorded for the stimulation of DNA/RNA synthesis as well as that for the increase of cells adhesion ('active' peaks at about 670, 760 and 825 nm),^{36,37} as shown by a green dotted curve in Figure 13(b). However, the spin-forbidden transition of ${}^{2}E \rightarrow {}^{4}A_{2}$ resulting for narrow zero-phonon line luminescence (*R*-lines) was not observed. It may because the low crystal field surrounding Cr³⁺ ions enable the ${}^{4}T_{2}(4F)$ state to lie lower than ${}^{2}E$ state.^{31,38} The symmetric characteristics of the broadband emission Cr³⁺-doped Na₃AlF₆ suggest that the bonding environment is uniform with respect to chromium ion coordinative number 6.

To optimize the Cr^{3+} -doping concentration in Na₃AlF₆, photoluminescence spectra were recorded using 420 nm excitation (Figure 14). The emission intensity of Cr^{3+} : ${}^{4}T_{2}(4F) \rightarrow {}^{4}A_{2}$ rose to a maximum when the concentration of Cr^{3+} reaches 60mol%. Beyond that value, the emission intensity decreased due to concentration quenching. Concentration quenching is effected due to energy migration from Cr^{3+} sub-lattice sites to lattice impurities and defects. High Cr^{3+} -doping concentrations enable this in Na₃AlF₆ because it reduces the Cr³⁺-to-Cr³⁺ interatomic distance.^{39,40} Nonetheless Na₃AlF₆:60mol%Cr³⁺ significantly exhibits a 5-fold increase in brightness when compared to Na₃AlF₆:1mol%Cr³⁺. By means of optical efficiency measurements, the quantum yield value was 75 \pm 5% under 420 nm excitation. This is comparable to a quantum yield value ~ 68% reported for Cr^{3+} doped Cs_2NaAlF_6 .⁴¹ The emission peak features a distinct redshift from 715 to 745 nm with the increase of Cr³⁺-doping concentration, which is beneficial for applications such as phototherapy and photomorphogenesis. This redshift results from the perturbation effects of crystal field strength on Cr^{3+} : ${}^{4}T_{2}(4F)$ spin-allowed state because of the large Cr^{3+} -doping concentration in the Na₃AlF₆ host. Generally, the crystal field strength (Dq) can be formulized as,^{42,43}

$$D_q = \frac{1}{6} Z e^2 \frac{r^4}{R^5} ,$$

where Z is the anion charge or valence, e is the electron charge, r is the radius of the d wavefunction, and R is the bond length. So the dependence of Dq on bond length can be generalized as $D_q \propto \frac{1}{R^5}$ in a specific host. Doping Cr^{3+} ions (radius ~ 0.615 Å) into Na₃AlF₆ by substituting Al³⁺ sites (radius ~ 0.535 Å) will lead to a shorter R of Cr-

To gain insight into energy transfer process, the decay curve of Cr^{3+} : ${}^{4}T_{2}(4F) \rightarrow$ ${}^{4}A_{2}$ was recorded as function of Cr^{3+} concentration under pulsed light excitation of 420 nm. Figure 15 shows the decay curve of dilute Na₃AlF₆:1mol%Cr³⁺, which exhibits single exponential behavior. Higher Cr^{3+} concentration display faster decay time (312.9 to 85.2 μ s) which are non-exponential. This is because higher Cr³⁺ concentration creates additional energy decay paths, like cross-relaxation, energy migration, and impurity/defect-induced non-radiative transitions. A buildup was observed in the first part of the decay curve to reflect the energy feeding process (see inset of Figure 15). For the decay curve of Na₃AlF₆:1mol%Cr³⁺, a rise time (t_{rise}) for peak counts was 134 μ s. As the Cr³⁺ concentration increases, the t_{rise} first decreases to 123 μ s at 5mol%Cr³⁺ then to 114 µs at 10mol%Cr³⁺. At dopant concentrations ranging from 10mol% to 60mol%, the t_{rise} remains constant at ~114 µs, further increase of Cr³⁺ concentration to 80mol%Cr³⁺, the t_{rise} decreases to 110 µs, and finally to 109 µs at 100mol%Cr³⁺. Correspondingly, it can be speculated that: i) in Na₃AlF₆ activated by ≤ 2 mol%Cr³⁺

diluted concentration, interionic distance of Cr^{3+} -to- Cr^{3+} is considerably large, about 22.39 Å, so that the energy of Cr^{3+} : ${}^{4}T_{1}(4F)$ excited by UV-to-blue light only can be thermally decayed to the lower ${}^{4}T_{2}(4F)$ far-red emitting state, therefore featuring long rise time ~134 μ s; ii) by increasing Cr³⁺ concentration beyond 5mol% to 10mol%, the Cr^{3+} -to- Cr^{3+} interionic distance becomes small from 16.49 Å to 13.09 Å, and the interaction effect between Cr^{3+} ions, such as cross-relaxation processes, occurs efficiently to make the depopulation of Cr^{3+} : ${}^{4}T_{1}(4F) \rightarrow {}^{4}T_{2}(4F)$ faster, therefore exhibiting reduced rise time to ~ 115 μ s; iii) with further increase of Cr³⁺ concentration from 10mol% to 60mol% (Cr^{3+} -to- Cr^{3+} distance ~ 7.20 Å), the cross-relaxation effects become saturated because there is a single Cr³⁺ fluorescence center in such 'cryolite' host, and hence simple cross-relaxation paths exist between the energy levels of Cr^{3+} 3d³ configuration, therefore yielding consistently incremental emission intensity (Figure 14); iv) as Cr³⁺ concentration increases beyond 80mol%, even closer interionic distance of Cr^{3+} -to- Cr^{3+} , shorter than 6.55 Å, enables the excited energy to efficiently migrate over Cr^{3+} sub-lattice sites but being finally quenched by the inevitable impurities/defects in Na₃AlF₆: Cr^{3+} host, hence having decreased rise time ~110 µs (the

inset of Figure 15) and sharply reduced emission intensity (Figure 14). In practice, the monoexponential decay curve can be well fitted to a single exponential function of I = $A_0 \exp(-t/\tau_0)$, and the nonexponential one is well fitted to a double exponential function of $I = A_1 \exp(-t/\tau_1) + A_2 \exp(-t/\tau_2)$, where *I* is luminescence intensity; A_0 , A_1 and A_2 are constant of fitting parameters, respectively; t is time; au_0 is lifetime for the single-exponential decay curve, au_1 and au_2 are fast and slow lifetime of exponential components for the nonexponential decay curve, respectively. Using the formula of $\tau = (A_1\tau_1^2 + A_2\tau_2^2)/(A_1\tau_1 + A_2\tau_2)$,⁴⁴ the average decay time (τ) of the second-order exponential decay curves can be typically evaluated for Na₃AlF₆:Cr³⁺ samples. The t_{rise} rise time, fitting function, R-squared (R^2), fitting parameters, and calculated decay time τ are summarized as a function of Cr^{3+} concentration in Table 2.

Figure 16(a) comparatively shows the emission spectra of Na₃AlF₆:60mol%Cr³⁺ before and after heat-treatment. These two spectra have same band shape in the same regions, which suggests there is no change in ions coordinating Cr^{3+} activators. Meanwhile, Figure 10(c) shows that particle size of heat-treated Na₃AlF₆:60mol%Cr³⁺

phosphor becomes bigger (up to about 2-3 μ m) than that of sample (up to about 1.5 μ m) before heat treatment (Figure 10(a)). EDX result in Figure 10(d) indicates the detection of all elements of Na, Al, Cr and F in cryolite formula, and no other increased impurities are caused by the high temperature heat-treatment process. Again, the mole percentage of 57.9mol% Cr^{3+} and 42.1mol% Al^{3+} were calculated, which is still close to the stoichiometric composition of 60mol%Cr³⁺ and 40mol%Al³⁺. These results indicate that the heat treatment at higher temperature $\sim 700^{\circ}$ C does not change the composition of phosphors. Figure 16(a) did showed the heat-treatment process increases emission intensity of Na₃AlF₆:60mol%Cr³⁺. Decay curves of Na₃AlF₆:60%Cr³⁺ before and after heat treatment are plotted in Figure 16(b), respectively. The average luminescence decay time of heat-treated Na₃AlF₆:60mol% Cr^{3+} is ~ 264 µs, while the sample without heat-treatment is $\sim 214 \,\mu s$ (Table 2). This is because of the decreased concentration of energy quenching centers, such as oxidized surface sides or lattice oxygen introduced by higher 60mol%Cr³⁺ dopants. The decreased surface area and improved crystallinity of heat-treated phosphor is well known to always improve phosphor brightness.⁴⁵

Furthermore, we investigated the luminescent properties of Na₃AlF₆:60mol%Cr³⁺ nanocrystals relative to that of large micron Na₃AlF₆:60mol%Cr³⁺, and the shielding effect via an inert Na₃AlF₆ as shell on luminescence of Na₃AlF₆:60mol%Cr³⁺ core nanocrystals. Simple XRD profiles were measured for Na₃AlF₆:60mol%Cr³⁺ nanocrystals and Na₃AlF₆:60mol%Cr³⁺@Na₃AlF₆ (core@shell) nanocrystals, which Na₃AlF₆ matched well with standard. Under excitation of 420 nm, Na₃AlF₆:60mol%Cr³⁺ nancrystals efficiently yield broadband deep-red emission at 740 ± 2 nm (blue dot line in Figure 17(a)). The maximum intensity of nanocrystals was about 30% of that of micron phosphors (red triangle line in Figure 17(a)). Literature indicated that the shell-coated nanoparticles NaYF₄:Yb³⁺Er³⁺@NaYF₄ can lead to high NaYF₄:Yb³⁺Er³⁺ luminescence upconversion intensity compared to core nanoparticles.⁴⁶ We explored material like Na₃AlF₆ used as shell composition to coat on Na₃AlF₆:Cr³⁺ core through solvothermal decomposition at 300°C. Under 420 nm excitation, emission intensity of core@shell nanocrystals (green square line in Figure 17(a)) increases relative to that of core nanocrystals, and become \geq 50% of emission intensity of Na₃AlF₆:60mol%Cr³⁺ micron phosphors. To give insights on energy decay

of Cr^{3+} ions, decay curves of Na₃AlF₆:60mol%Cr³⁺ micron phosphors (red triangle line in Figure 17(b)), Na₃AlF₆:60mol%Cr³⁺ nanocrystals (blue dot line in Figure 17(b)) and Na₃AlF₆:60mol%Cr³⁺@Na₃AlF₆ nanocrystals (green square line in Figure 17(a)) were measured under pulsed light excitation at 420 nm. As expected, micron particles have longest lifetime of 213.7 μ s, core nanocrystals feature shortest lifetime of 32.0 μ s due to large surface area to volume ratio and impurities/defects on the surface, and core@shell nanocrystals characterize medium lifetime of 115.9 μ s, which was attributed to the effect of the Na₃AlF₆ shell to reduce the concentration of surficial Cr³⁺ and various ligands coordinating near surface Cr³⁺ species.

4. Conclusions

Micron cryolite was obtained through hydrothermal reaction using NH₄F as fluorine source at 240°C, while the cryolite nanoparticles were synthesized with a solvothermal decomposition at 300°C. Having a series of micron cyolite particles with varying Cr³⁺ doping enabled systematic study of the concentration effects on the NIR optical properties. The optimized Na₃AlF₆:60mol%Cr³⁺ phosphor exhibits the maximum broad deep-red emission intensity at ~720 nm, due to energy migration from Cr^{3+} sub-lattice sites to lattice impurities and defects. Energy decay dynamics was systematically analyzed on the basis of theoretical model and experimental data. Heat-treated at 700°C Na₃AlF₆:60mol%Cr³⁺ micron phosphor exhibited better luminescence create big chance for advanced red/far-red light-emitting diodes (LEDs). The efficient luminescence of Na₃AlF₆:60mol%Cr³⁺ and Na₃AlF₆:60mol%Cr³⁺ @Na₃AlF₆ nanoparticles were explored compared to micron Na₃AlF₆:60mol%Cr³⁺, providing chances for some specific application like bioimaging in vivo.

Na ⁺ :Al ³⁺ ratio	NH ₄ F source	HF source	
5:3	1.380~1.385	1.340~1.345	
6:3	1.360~1.365	1.340~1.345	
7:3	1.360~1.365	1.335~1.340	
8:3	1.360~1.365	1.335~1.340	
9:3	1.360~1.365	1.330~1.335	

Table 1. The measured refractive index value of the cryolite/chiolite solid solution mixture synthesized by different fluorine sources

Table 2. Rise time t_{rise} of decay curve, fitting function, R-squared (R²), fitting parameter, and calculated decay time as a function of Cr^{3+} concentration in Na₃AlF₆ under pulsed light excitation of 420 nm.

Cr ³⁺	t _{rise}	Fitting function	\mathbb{R}^2	Component	Fitting	Decay
(%)	(µs)			lifetime (µs)	parameter	time (µs)
1	134	$I = A_0 \exp(-t/\tau_0)$	0.9992	-	A ₀ ~ 1.4826	312.9
5	123	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9993	$\tau_1 = 116.7$	$A_1 \sim 0.8176$	283.3
				$\tau_2 = 329.6$	$A_2 \sim 1.0421$	
10	114	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9993	$\tau_{1} = 136.1$	A ₁ ~ 1.1364	257.5
		2 • 2		τ ₂ =333.1	$A_2 \sim 0.7446$	
20	116	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9992	$\tau_1 = 127.2$	$A_1 \sim 1.4922$	240.6
		2 1 2 2		τ ₂ =349.2	$A_2 \sim 0.5678$	
40	116	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9992	$\tau_1 = 79.5$	$A_1 \sim 2.0832$	219.7
		2 . 2		τ ₂ =320.8	$A_2 \sim 0.7158$	
60	115	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9991	$\tau_1 = 87.7$	A ₁ ~ 2.1914	213.7
		2 • 2		τ ₂ =342.8	$A_2 \sim 0.5477$	
80	110	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9992	$\tau_{1} = 65.7$	$A_1 \sim 2.7234$	194.4
		2 • • 27		τ ₂ =304.7	$A_2 \sim 0.6856$	
100	109	$I = A_1 \exp(-t / \tau_1) + A_2 \exp(-t / \tau_2)$	0.9985	$\tau_1 = 30.1$	A ₁ ~ 19.647	85.2
				τ ₂ =267.9	A ₂ ~ 0.6666	

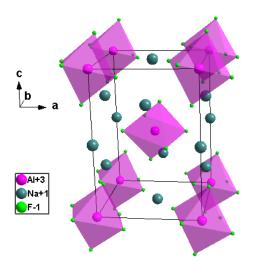


Figure 1 Crystal structures of a typical monoclinic Na₃AlF₆ cryolite crystal.

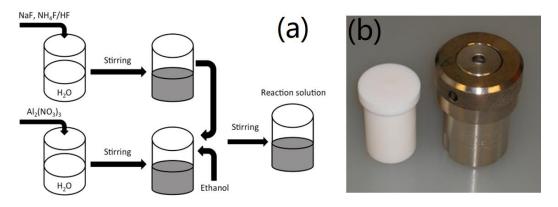


Figure 2 (a) Scheme of facile hydrothermal reaction to synthesize cryolite

polycrystals. (b) Optical photograph of Teflon-lined stainless steel autoclave.

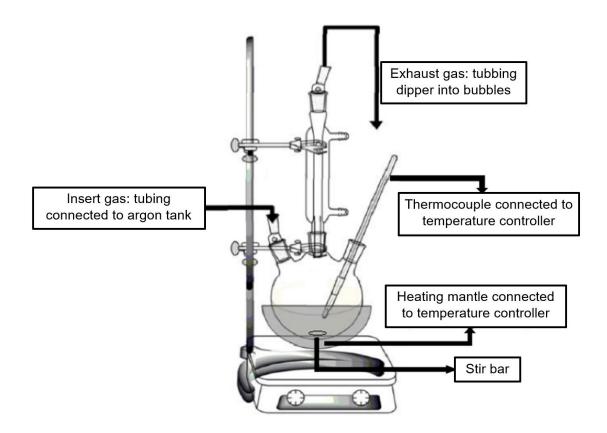


Figure 3 The diagram of solvothermal reaction setup

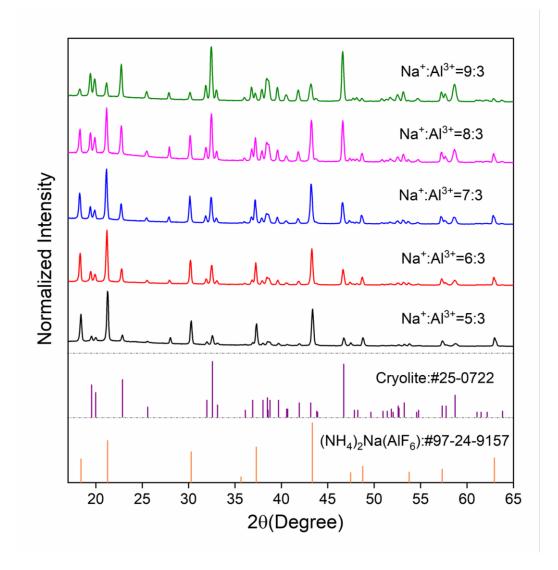


Figure 4 The measured XRD patterns of as-synthesized cryolite powders using NH_4F fluoride source and different ratios of Na^+ : Al^{3+} in the raw materials, and the patterns of cryolite (PDF # 25-0772) and (NH_4)₂ $NaAlF_6$ (PDF # 97-24-9157) standards.

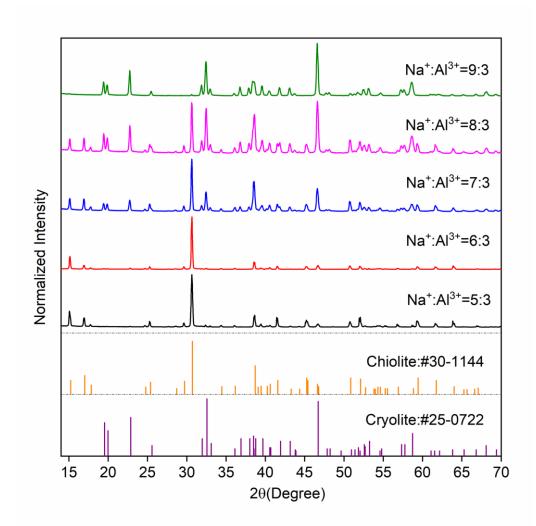


Figure 5 The measured XRD patterns of as-obtained cryolite powders using HF fluoride source and varying Na^+ : Al^{3+} ratios in the raw materials, and the patterns of cryolite and chiolie (PDF # 30-1144) standards.

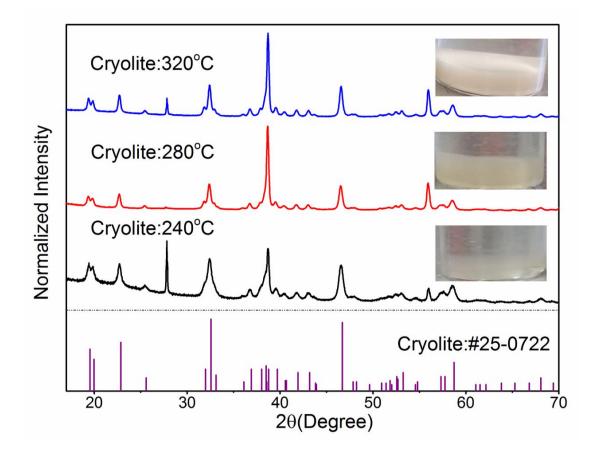


Figure 6 The measured XRD patterns of as-synthesized cryolite nanocrystals at 240, 280 and 320°C, and that of cryolite standard. The image insets show the dispersion of the corresponding cryolite nanocrystals dispersed in DI water.

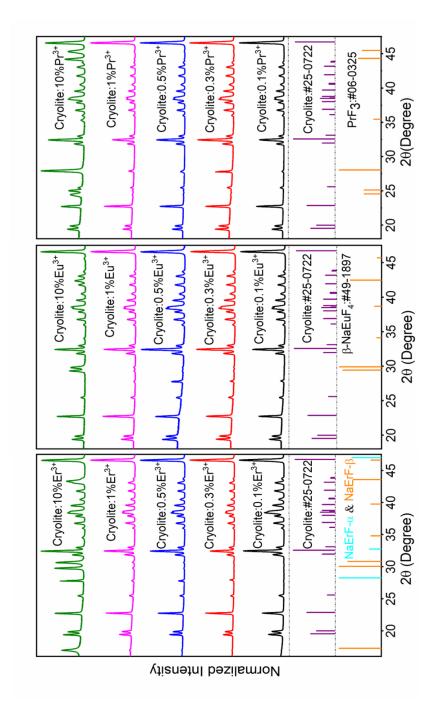


Figure 7 The XRD patterns of the RE³⁺-doped cryolite (RE=Er, Eu, Pr) products and that of cryolite, α -NaErF₄ (PDF # 01-077-2041), β -NaErF₄ (PDF # 00-027-0689), β -NaEuF₄ (PDF # 49-1897), and PrF₃ (PDF # 06-0325) standards, respectively.

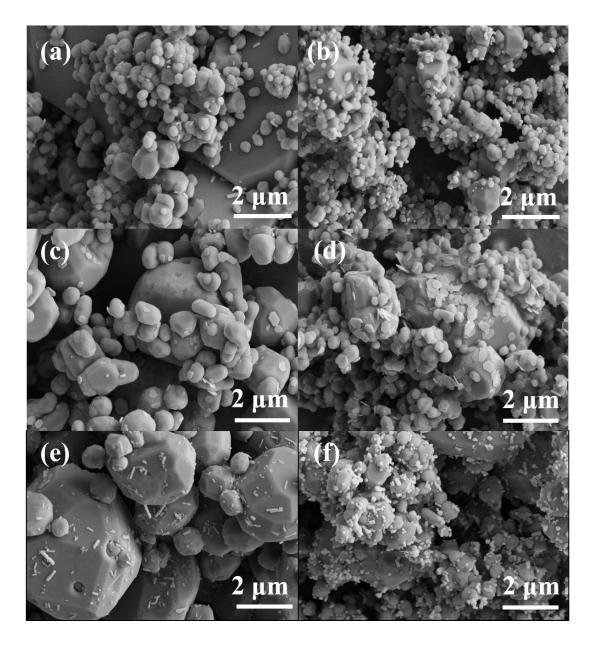


Figure 8 SEM images of RE^{3+} -doped cryolite polycrystals synthesized through hydrothermal reaction: (a) Na₃AlF₆:1mol%Er³⁺, (b) Na₃AlF₆:10mol%Er³⁺, (c) Na₃AlF₆:1mol%Pr³⁺, (d) Na₃AlF₆:10mol%Pr³⁺, (e) Na₃AlF₆:1mol%Eu³⁺, and (f) Na₃AlF₆:10mol%Eu³⁺.

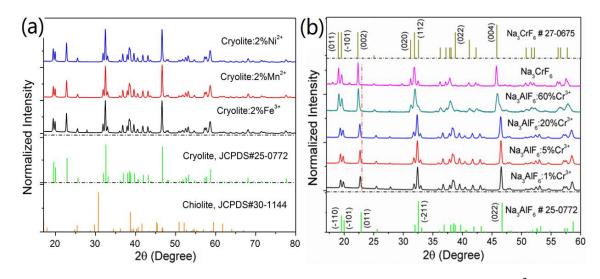


Figure 9 (a) The XRD patterns of hydrothermal synthesized Na₃AlF₆:2mol%Ni²⁺, Na₃AlF₆:2mol%Mn²⁺, and Na₃AlF₆:2mol%Fe³⁺, and (b) that of Na₃AlF₆ doped with various Cr^{3+} concentration. The XRD profiles of Na₃AlF₆ (PDF # 25-0772), Na₅Al₃F₁₄ (PDF # 30-1144) and Na₃CrF₆ (PDF # 27-0675) standards were shown as

references

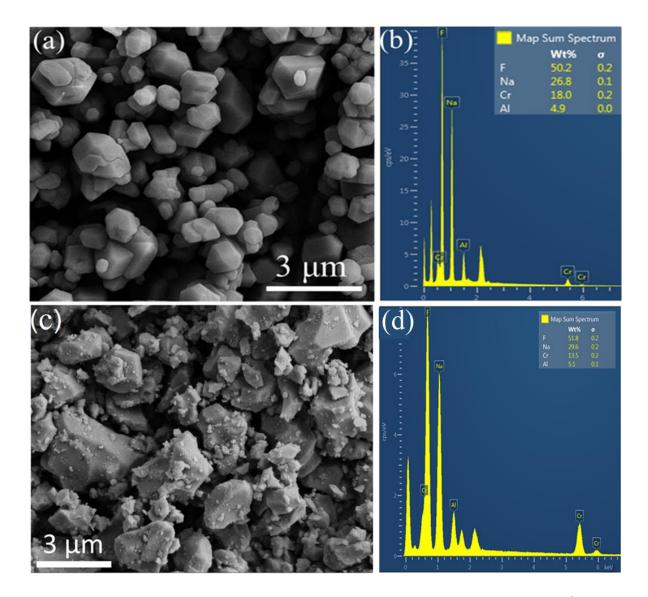


Figure 10 (a) SEM micrograph and (b) EDX spectra analysis of Na_3AlF_6 :60mol%Cr³⁺ synthesized via hydrothermal reaction. (c) SEM micrographs and (d) EDX spectra analysis of the corresponding Na_3AlF_6 :60mol%Cr³⁺ phosphors heat-treated at 700°C for 36 h.

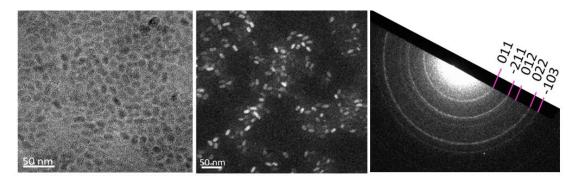


Figure 11 (a) Bright-field and (b) dark-field TEM images and (c) the corresponding

SAED patterns of as-synthesized Na₃AlF₆:60mol%Cr³⁺ nanocystals, respectively.

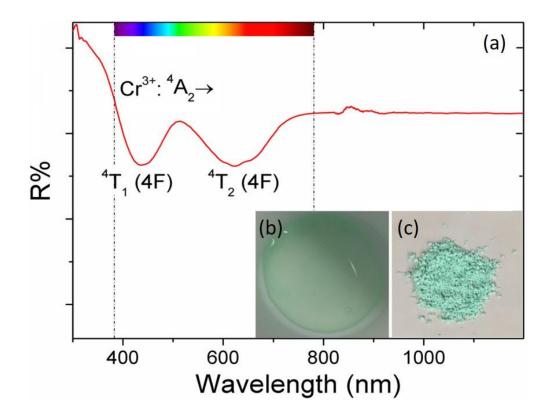


Figure 12 (a) Diffuse reflectance spectrum of $Na_3AlF_6:Cr^{3+}$ phosphor. (b) The asobtained $Na_3AlF_6:Cr^{3+}$ suspension after hydrothermal reaction. (c) The corresponding dry $Na_3AlF_6:Cr^{3+}$ products after washing. Region confined by dashdot lines shows wavelength-correlated colorful components to naked eye.

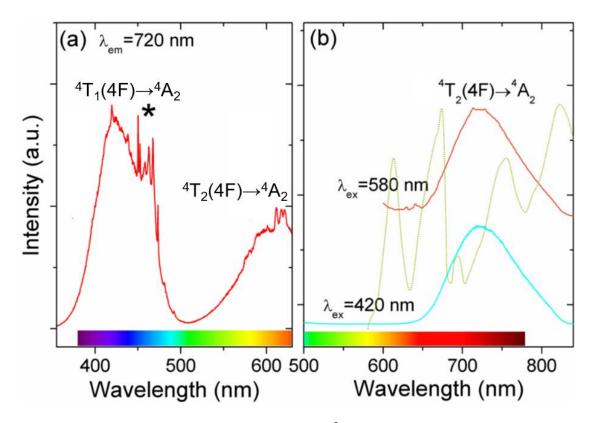


Figure 13 (a) Excitation spectrum of $Na_3AlF_6:Cr^{3+}$ phosphors monitored at about 720 nm. The black star labels the sharp interference light peaks from xenon lamp around 467 nm. (b) Emission spectra (solid curves) of $Na_3AlF_6:Cr^{3+}$ under 420 and 580 nm excitation. The bottom colorful bar patterns indicate wavelength-correlated color components to naked eye.

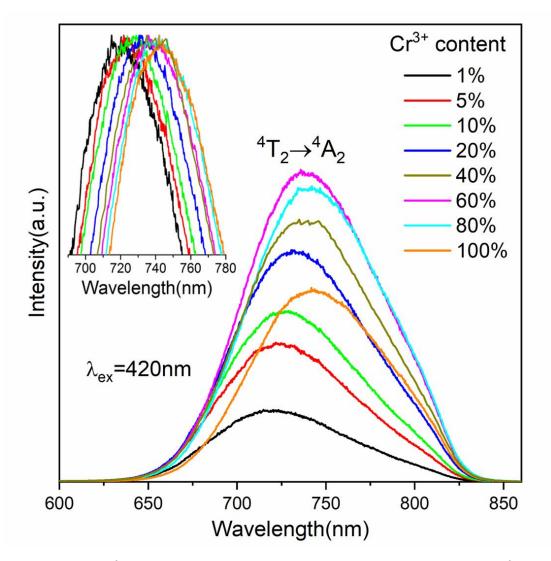


Figure 14 The Cr^{3+} concentration-dependent emission spectrum of Na₃AlF₆: Cr^{3+} phosphors under excitation of 420 nm. Normalized emission intensity in the inset of Figure 14 shows emission peak shift versus Cr^{3+} concentration.

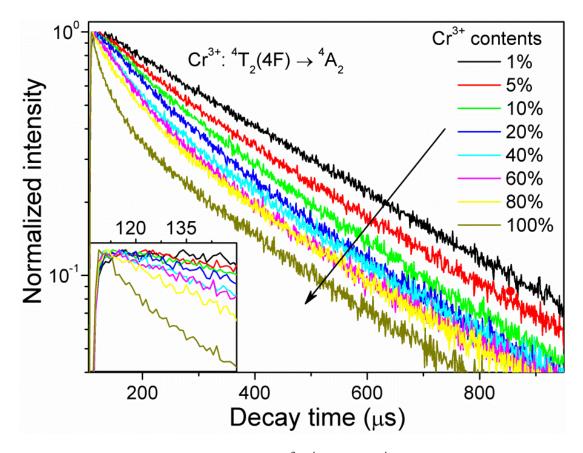


Figure 15 Fluorescence decay curves of Cr^{3+} : ${}^{4}T_{2}(4F) \rightarrow {}^{4}A_{2} \sim 720$ nm as a function of Cr^{3+} concentration in Na₃AlF₆ under pulsed light excitation of 420 nm. The inset shows the buildup in the first 150 µs of the curves.

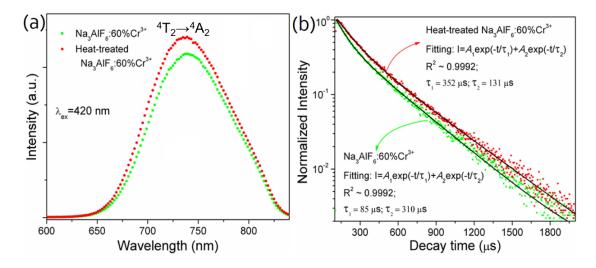


Figure 16 (a) Comparative emission spectra and (b) decay curves of the

 $Na_3AlF_6:60mol\%Cr^{3+}$ sample before (green dot curve) and after (red dot curve) heat treatment, respectively.

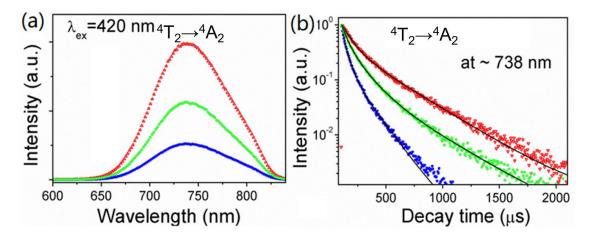


Figure 17 (a) Luminescence spectra and (b) decay curves of $Na_3AlF_6:60mol\%Cr^{3+}$ micron phosphors (red triangle line), $Na_3AlF_6:60mol\%Cr^{3+}$ nanocrystals (blue dot line) and $Na_3AlF_6:60mol\%Cr^{3+}@Na_3AlF_6$ nanocrystals (green square line) under excitation of 420 nm, respectively.

Appendix

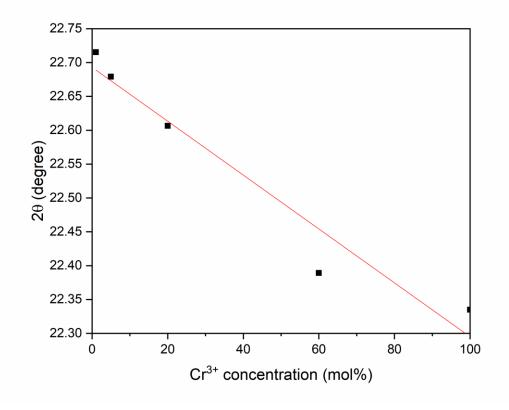


Figure The 2 θ of cryolite peak (011) profile towards Cr³⁺ concentration.

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